PATENT COOPERATION TREATY

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PCT	То:
NOTIFICATION OF ELECTION (PCT Rule 61.2)	United States Patent and Trademark Office (Box PCT)
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NOTIFICATION OF ELECTION United States Patent and Trademark Office (PCT Rule 61.2) (Box PCT) Crystal Plaza 2 Washington, DC 20231	
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X in the demand filed with the International Preliminar 23 April 1999	y Examining Authority on: (23.04.99)
2. The election X was was not made before the expiration of 19 months from the priority Rule 32.2(b).	aate or, where Rule 32 applies, within the time limit under
The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland	Authorized officer Aino Metcalfe

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(74) Agents: DUNLAP, Charles, E. et al.; Howell & Haferkamp, L.C., Suite 1400, 7733 Forsyth Boulevard, St. Louis, MO 63105 (US).

(63) Related by Continuation (CON) or Continuation-in-Part (CIP) to Earlier Application

US

08/947,821 (CIP)

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(71) Applicant (for all designated States except US): BAKER HUGHES INCORPORATED [US/US]; 3900 Essex Lane, Houston, TX 77027 (US).

(72) Inventors; and

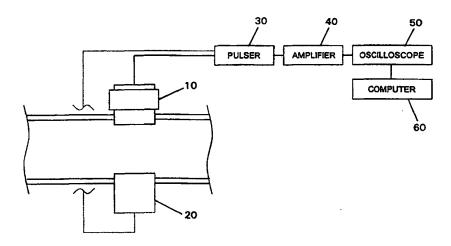
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Published

With international search report.

(54) Title: MEASUREMENT AND CONTROL OF ASPHALTENE AGGLOMERATION IN HYDROCARBON LIQUIDS



(57) Abstract

A method is provided for measuring the agglomerative state of asphaltenes in oil by applying an acoustic signal to the oil, detecting the scattered acoustic energy and using this detected signal to determine the relative particle size distribution of the asphaltene particles in the oil and/or their state of agglomeration. A method for controlling the agglomerative state of the asphaltenes which is based on the acoustic measurement technique is also provided.

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- 13. A method as set forth in claim 12, wherein the signal input probe and the sensor are located so that the signal direction of the probe intersects the signal direction of the sensor at an angle of less than about 60°.
- 14. A method as set forth in claim 13, wherein the signal input probe and the sensor are located so that the signal direction of the probe intersects the signal direction of the sensor at an angle of less than about 45°.
- 15. A method as set forth in claim 1, wherein the signal of acoustic energy is applied as a pulse and the step of resolving the magnitude of the detected scattered acoustic energy at selected frequencies within the selected frequency range comprises gating the detected scattered acoustic energy to that part of the detected energy emanating from a focal region and Fourier transforming the detected scattered energy into a magnitude vs. frequency format.
- 16. A method as set forth in claim 1, wherein the signal of acoustic energy is applied as a tone-burst and the step of resolving the magnitude of the detected scattered acoustic energy at selected frequencies within the selected frequency range comprises detecting the magnitude of the scattered energy at selected frequencies within the selected frequency range.
- 17. A method as set forth in claim 1, wherein determining the agglomerative state of the asphaltenes is effected by comparing the distribution of the asphaltene particles scattering acoustic energy within the selected frequency range with a standard.
- 18. A method as set forth in claim 17, wherein the standard is a sample of known particle size.
- 19. A method as set forth in claim 17, wherein the standard is a model of particle size based on scattering theory.
- 20. A method as set forth in claim 1, wherein the oil containing asphaltenes is in a process flow stream and the signal of acoustic energy is applied to the oil in the process flow stream.
- 21. A method for measuring the agglomerative state of asphaltenes in an oil containing asphaltenes comprising:
 - a. removing a sample of the oil and without diluting the oil;

INTERNATIONAL SEARCH REPORT

remational application No. PCT/US98/21287

A. CLASSIFICATION OF SUBJECT MATTER IPC(6) :G01N 29/02 US CL :73/61.75					
	US CL :73/61.75 According to International Patent Classification (IPC) or to both national classification and IPC				
B. FIEL	DS SEARCHED				
Minimum de	ocumentation searched (classification system followed	by classification symbols)			
U.S. : '	73/61.75, 64.41, 64.42, 61.71, 64.53, 53.05, 602, 599,	610, 611, 629, 865.5			
Documentat	Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched				
Electronic d	ata base consulted during the international search (nar	ne of data base and, where practicable,	search terms used)		
APS search ten	ms: asphaltene, agglomeration, petroleum, particle				
C. DOC	UMENTS CONSIDERED TO BE RELEVANT				
Category*	Citation of document, with indication, where app	ropriate, of the relevant passages	Relevant to claim No.		
Y	US 5,132,225 A (DICKAKIAN) 21 Ju abstract.	uly 1992 (21.07.92) see the	1-25		
Y	De Boer et al, Screening of Crude Oi Theory, Practice, and the Selection of SPE Production & Facilities, pages 55-	Inhibitors, February 1995,	1-25		
Y	US 4,509,360 A (ERWIN et al) 09 A lines 58+	april 1985 (09.04.85) col. 2	1-25		
A	US 4,706,509 A (RIEBEL) 17 November document.	er 1997 (17.11.97) See entire	1-251		
A	US 5,546,792 A (BECKER) 20 Augus document.	st 1996 (20.08.96) see entire	1-251		
	her documents are listed in the continuation of Box C.				
A do	pecial categories of cited documents: Decument defining the general state of the art which is not considered	"T" later document published after the int date and not in conflict with the app the principle or theory underlying th	lication but cited to understand		
	be of particular relevance rrlier document published on or after the international filing date	"X" document of particular relevance; the			
ci	ocument which may throw doubts on priority claim(s) or which is ted to establish the publication date of another citation or other	when the document is taken alone "Y" document of particular relevance; the	ne claimed invention cannot be		
O do	necial reason (as specified) Document referring to an oral disclosure, use, exhibition or other cans	considered to involve an inventive combined with one or more other suc being obvious to a person skilled in	step when the document is the documents such combination		
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	e actual completion of the international search	Date of mailing of the international se	arch report		
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Box PCT Washington, D.C. 20231 Feoreimile No. (703) 305-3230		CAMICHAEL J. BROCK M. Salls			

INTERNATIONAL SEARCH REPORT

emational application No. PCT/US98/21287

Catagoria	Citation of document with indication when a committee of the release.	Relevant to claim No.
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5,420,040 A (ANFINDSEN et al) 30 May 1995 (30.05.95) see entire document.	1-251
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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

REC'D 0 2 FEB 2000

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Applicant's or agent's file reference 194-10244-PCT	FOR FURTHER ACTION	See Notif Preliminary	ication of Transn Examination Report	nittal of International t (Form PCT/IPEA/416)
International application No.	International filing date (day/	month/year)	Priority date (day)	/month/year)
PCT/US98/21287	08 OCTOBER 1998		09 OCTOBER 1	997
International Patent Classification (IPC) IPC(6): and US C1.: G01N 29/02 an		PC .		
Applicant BAKER HUGHES INCORPORATED				
been amended and are th	transmitted to the applicant total of sheets. panied by ANNEXES, i.e., shee basis for this report and/or stion 607 of the Administrative	according to neets of the des	Article 36. cription, claims and rectifications made	or drawings which have
			· · · · · ·	
3. This report contains indications relating to the following items: I X Basis of the report				
Date of submission of the demand	Da	te of completion	on of this report	
21 JULY 1999		03 JANUARY	2000	
Name and mailing address of the IPEA		thorized officer		-/-//
Commissioner of Patents and Trade Box PCT	marks	HEZRON E	WILL	~775
Washington, D.C. 20231	т-			+16
Facsimile No. (703) 305-3230	1 e	lephone No.	(703) 305-4705	V

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

4	
	International application No.
	PCT/US98/21287

I. Basis of the report		
		ch have been furnished to the receiving Office in response to an invitation and are not annexed to the report since they do not contain amendments):
the internation	nal application as originally	y filed.
X the description	n, pages (See Attached)	, as originally filed.
	pages	, filed with the demand.
	pages	, filed with the letter of
		, filed with the letter of
X the claims,	Nos. (See Attached)	, as originally filed.
	Nos	, as amended under Article 19.
	Nos	
		, filed with the letter of
	Nos	, filed with the letter of
X the drawings,	sheets/fig (See Attached)	, as originally filed.
	sheets /fig	, filed with the demand.
	sheets /fig	, filed with the letter of
	sheets /fig	, filed with the letter of
x the description x the claims, x the drawings,	Nos. NONE sheets/fig NONE	·
· · · · · · · · · · · · · · · · · · ·		ne amendments had not been made, since they have been considered in the Supplemental Box Additional observations below (Rule 70.2(c)).
4. Additional observations NONE	, if necessary:	

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

international application No.

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applications and explanations supporting such statement 1. STATEMENT Novelty (N) Claims Inventive Step (IS) Claims Industrial Applicability (IA) Claims Claims Industrial Applicability (IA) Claims Claims Claims Claims I - 26 NONE Industrial Applicability (IA) Claims Claims I - 26 NONE Claims Claims I - 26 meet the criteria set out in PCT Article 33(2)-(4), because the prior art does not teach or fairly suggest a method for measuring the agglomerative state of asphaltenes in an oil sample known to contain asphaltenes whit radiates the oil sample with acoustic energy, and then detects the scattered acoustic energy from the oil sample over a selected frequency range so as to resolve the magnitude of the detected scattered acoustic energy at selected frequency than selected frequency range which method is deemed by Examiner to not be suggested. But or disclosed through any of the combination of US Patent No. 5132225 [by Dickakian], 4509360 [by Erwin et al.] and/or "Screen Crude Oils for Asphalt Precipitation" [article by de Boer et al.] because as stated in Applicant's Range so to Written Opinion of October 27, 1999 here references do not contain the application's instant step of resolving the magnitude scattered acoustic energy at selected frequencies within a selected frequency range (i.e there is no transformation of back-scattered acoustic signal from an amplitude versus time signal into a magnitude versus frequency signal); no same references contain therein a valid motivational premise for combining the chromatagraphy method of Dickaki that acoustic method of Erwin et al. and/or de Boer et al. as a mental guide in order to arrive at the instant invention hence, the claimed subject matter per measurement and control of asphaltene agglomeration is deemed to contain not contain not contain not performed and the mineral application here. NEW CITATIONS NEW CITATIONS NEW CITATIONS NEW CITATIONS	
Inventive Step (IS) Claims Claims Claims Claims Claims 1 - 26 Claims Industrial Applicability (IA) Claims Claims Claims 1 - 26 NONE Claims Claims 1 - 26 NONE Claims Claims Claims Claims Claims Claims 1 - 26 NONE Claims Claims Claims 1 - 26 NONE Claims Claims Claims Claims Claims Claims 1 - 26 NONE Claims Clai	ility;
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Industrial Applicability (IA) Claims Claims 1 - 26 NONE Claims Claims 1-26 meet the criteria set out in PCT Article 33(2)-(4), because the prior art does not teach or fairly suggest a method for measuring the agglomerative state of asphaltenes in an oil sample known to contain asphaltenes whire radiates the oil sample with acoustic energy, and then detects the scattered acoustic energy at selected frequency range so as to resolve the magnitude of the detected scattered acoustic energy at selected frequency range; which method is deemed by Examiner to not be suggested, taught or disclosed through any of the combination of US Patent No. 5132225 [by Dickakian], 4509360 [by Erwin et al.] and/or "Screen Crude Oils for Asphalt Precipitation" [article by de Boer et al.] because as stated in Applicant's Response to Written Opinion of October 27, 1999 these references do not contain the application's instant step of resolving the magnitude scattered acoustic energy at selected frequencies within a selected frequency range {i.e there is no transformation of back-scattered acoustic signal from an amplitude versus time signal into a magnitude versus frequency signal; no same references contain therein a valid motivational premise for combining the chromatography method of Dickakia that acoustic method of Erwin et al. and/or de Boer et al. as a mental guide in order to arrive at the instant invention hence, the claimed subject matter per measurement and control of asphaltene agglomeration is deemed to contain nov constitute an inventive step {over the cited prior art or record}, and to manifest a high degree of industrial applicability theoretician who was privy to wide ranges of all known analogous prior art during that time period.	_ YES
Claims NONE Claims	_ NO
Industrial Applicability (IA) Claims Claims Claims 1 - 26 NONE Claims Claims NONE Claims Claims 1 - 26 NONE Claims Claims NONE Claims Claims Claims 1 - 26 NONE Claims Claims Claims Claims Claims 1 - 26 NONE Claims Claims Claims Claims Claims Claims 1 - 26 NONE Claims Claims Claims Claims Claims Claims Claims Claims 1 - 26 NONE Claims NoNE Claims C	YES
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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/US98/21287

Supplemental Box

(To be used when the space in any of the preceding boxes is not sufficient)

Continuation of: Boxes I - VIII

Sheet 10

I. BASIS OF REPORT:

This report has been drawn on the basis of the description, pages. 1-23, as originally filed. pages, NONE, filed with the demand. and additional amendments:

not applicable

This report has been drawn on the basis of the claims, numbers, 1-12 & 22-26, as originally filed. numbers. NONE, as amended under Article 19. numbers. NONE, filed with the demand. and additional amendments:

Claims 13-21 filed with the letter of 01 November 1999

This report has been drawn on the basis of the drawings, sheets, 1 - 10, as originally filed. sheets. NONE, filed with the demand. and additional amendments: NONE